



Sewing

Product information



MSK-8900M

Single Needle Drop Feed Sewing Machine



Model	MSK-8900M
Maximum sewing speed	5,000 rpm
Stitch length	0-5 mm
Needle bar stroke	31.8 mm
Pressure foot lift	By hand 6 mm By knee 13 mm
Needle system #	16 x 257
Feed dog	3 rows each
Hook type	Rotary - auto lubricated
Lubrication	Automatic
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-8900M single needle, drop feed sewing machine is ideal for light- medium weight fabrics.

It produces a beautiful, uniform stitch that is suitable for most basic sewing tasks, including top stitching.

BEST USED FOR

Ladies and men's and children's wear
Drapery workrooms
Alteration shops
Woven and knitted fabric
Any light - medium weight sewing tasks

FEATURES

- Link-type feeding mechanism for smooth operation
- Automatic lubrication with pump
- Low noise, low vibration design
- 5,000 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-8210M



Single Needle, Needle Feed Sewing Machine



Model	MSK-8210M
Maximum sewing speed	5,000 rpm
Stitch length	0-5 mm
Needle bar stroke	31.8 mm
Pressure foot lift	By hand 5.0 mm By knee 11.0 mm
Needle system #	16 x 257
Feed dog	3 rows each
Hook type	Rotary - auto lubricated
Lubrication	Automatic
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-8210M single needle, needle feed sewing machine is ideal for top stitching applications where puckering is an issue.

The needle feed motion of the MSK-8210M ensures that the top and bottom plies of the fabric will be sew evenly without puckering.

BEST USED FOR

High-end ladies and men's wear, shirts, jackets and pants
Any light - medium weight sewing
Top stitching functions

FEATURES

- Link-type feeding mechanism for smooth operation
- Automatic lubrication with pump
- Japanese Hirose® brand sewing hook
- Low noise, low vibration design
- 5,000 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-8220B



Two Needle, Needle Feed Sewing Machine



Model	MSK-8220B
Maximum sewing speed	4,000 rpm
Stitch length	0-5 mm
Needle bar stroke	33.4 mm
Pressure foot lift	By hand 7.0 mm By knee 13.0 mm
Needle system #	135 x 5
Hook type	Rotary - Large
Lubrication	Automatic
Needle gauge	1/4" standard
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-8220B, two needle, needle feed sewing machine is ideal for sewing flags, banners, canvas and any other light to medium weight fabric.

The needle feed motion of the MSK-8220B ensures that the top and the bottom plies of the fabric will be sewn evenly without puckering.

BEST USED FOR

Flags
Banners
Bags
Nylon, canvas, treated materials

FEATURES

- Large bobbin capacity
- Link-type feeding mechanism for smooth operation
- Automatic lubrication with pump
- Japanese Hirose® brand sewing hook
- Low noise, low vibration design
- 4,000 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-8600B



Single Needle Walking Foot Sewing Machine



Model	MSK-8600B
Maximum sewing speed	2,000 rpm
Stitch length	0-10 mm
Needle bar stroke	35 mm
Pressure foot lift	By hand 8.0 mm By knee 14.0 mm
Needle system #	135 x 17
Thread take-up stroke	71.5 mm
Feed dog	Single row
Hook type	Rotary - Auto lubricated
Lubrication	Manual
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-8600B single needle, compound feed walking foot sewing machine is ideal for sewing leather, upholstery, canvas, synthetics and other medium to heavy weight fabric.

With its powerful feeding system (top and bottom feed) higher pressure foot lift and longer stitch length, the MSK-8600B can easily sew heavy materials with heavier thread.

BEST USED FOR

Leather, canvas and synthetic materials
Upholstery, boat tops
Tarpaulins, awnings, tents

FEATURES

- Large bobbin capacity
- Link-type feeding mechanism for smooth operation
- Japanese Hirose® brand sewing hook
- Low noise, low vibration design
- 2,000 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-1541S



Single Needle Walking Foot Sewing Machine



Model	MSK-1541S
Maximum sewing speed	2,500 rpm
Stitch length	0-9 mm
Needle bar stroke	36 mm
Pressure foot lift	By hand 9 mm By knee 16 mm
Needle system #	135 x 17
Thread take-up stroke	71.5 mm
Feed dog	Single row
Hook type	Rotary - Auto lubricated
Lubrication	Manual
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-1541S single needle, compound feed walking foot sewing machine with safety clutch is ideal for sewing leather, upholstery, canvas, synthetics and other medium to heavy weight fabric.

With its powerful feeding system (top and bottom feed) higher pressure foot lift and longer stitch length, the MSK-1541S can easily sew heavy materials with heavier thread.

BEST USED FOR

Leather, canvas and synthetic materials
Upholstery, boat tops
Tarpaulins, awnings, tents

FEATURES

- Large bobbin capacity
- Safety clutch mechanism
- Link-type feeding mechanism for smooth operation
- Low noise, low vibration design
- 2,500 rpm high-speed operation
- Large handwheel
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-8400B



Single Needle Walking Foot Sewing Machine



Model	MSK-8400B
Maximum sewing speed	2,000 rpm
Stitch length	0-9 mm
Needle bar stroke	36 mm
Pressure foot lift	By hand 8.0 mm By knee 16.0 mm
Needle system #	135 x 17
Thread take-up stroke	74.5 mm
Feed dog	Single row
Hook type	Rotary - Auto lubricated
Lubrication	Automatic
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-8400B single needle, compound feed walking foot sewing machine is ideal for sewing leather, upholstery, canvas, synthetics and other medium to heavy weight fabric.

With its powerful feeding system (top and bottom feed) higher pressure foot lift and longer stitch length, the MSK-8400B can easily sew heavy materials with heavier thread.

BEST USED FOR

Leather, canvas and synthetic materials
Upholstery, boat tops
Tarpaulins, awnings, tents

FEATURES

- Large bobbin capacity
- Safety clutch
- Link-type feeding mechanism for smooth operation
- Automatic lubrication with pump
- Low noise, low vibration design
- 2,000 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-1245B



Single Needle Walking Foot Sewing Machine



Model	MSK-1245B
Maximum sewing speed	2,000 rpm
Stitch length	0-9 mm
Needle bar stroke	36 mm
Pressure foot lift	By hand 8.0 mm By knee 14.0 mm
Needle system #	134 - 35
Thread take-up stroke	74.5 mm
Feed dog	Single row
Hook type	Rotary - Auto lubricated
Lubrication	Manual
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-1245B single needle, compound feed walking foot sewing machine is ideal for sewing leather, upholstery, canvas, synthetics and other medium to heavy weight fabric.

With its powerful feeding system (top and bottom feed) higher pressure foot lift and longer stitch length, the MSK-1245B can easily sew heavy materials with heavier thread.

BEST USED FOR

Leather, canvas and synthetic materials
Upholstery, boat tops
Tarpaulins, awnings, tents

FEATURES

- Large bobbin capacity
- Safety clutch
- Link-type feeding mechanism for smooth operation
- Semi-automatic lubrication system
- Japanese Koban® brand sewing hook
- Upper shaft uses bearings for superior performance
- Low noise, low vibration design
- 2,000 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Built-in bobbin winder
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light
Vibrating binder set with custom made binder

MSK-8420B



Two Needle Walking Foot Sewing Machine



Model	MSK-8420B
Maximum sewing speed	2,000 rpm
Stitch length	0-10 mm
Needle bar stroke	35 mm
Pressure foot lift	By hand 8.0 mm By knee 14.0 mm
Needle system #	135 x 17
Thread take-up stroke	71.5 mm
Feed dog	Single row
Hook type	Rotary - Auto lubricated
Lubrication	Automatic
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-8420B two needle, compound feed walking foot sewing machine is ideal for sewing leather, upholstery, canvas, synthetics and other medium to heavy weight fabric.

With its powerful feeding system (top and bottom feed) higher pressure foot lift and longer stitch length, the MSK-8420B can easily sew heavy materials with heavier thread.

BEST USED FOR

Leather, canvas and synthetic materials
Upholstery, boat tops
Tarpaulins, awnings, tents

FEATURES

- Large bobbin capacity
- 1/4" needle gauge standard
- Safety clutch
- Link-type feeding mechanism for smooth operation
- Automatic lubrication with pump
- Low noise, low vibration design
- 2,000 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light
Other needle gauge sizes are available upon request

MSK-8400BL-18



Single Needle 18" Long Arm Walking Foot Sewing Machine



Model	MSK-8400BL-18
Maximum sewing speed	1,800 rpm
Stitch length	0-9 mm
Needle bar stroke	36 mm
Pressure foot lift	By hand 8.0 mm By knee 16.0 mm
Needle system #	135 x 17
Thread take-up stroke	61.5 mm
Hook type	Rotary - Large auto lubricated
Lubrication	Automatic
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-8400BL-18 single needle, 18" long arm compound feed walking foot sewing machine is ideal for sewing leather, upholstery, canvas, synthetics and other medium to heavy weight fabric that requires a longer bed plate.

With its powerful feeding system (top and bottom feed) higher pressure foot lift and longer stitch length, the MSK-8400BL-18 can easily sew heavy materials with heavier thread.

BEST USED FOR

Leather, canvas and synthetic materials
Upholstery, boat tops
Tarpaulins, awnings, tents

FEATURES

- Large bobbin capacity
- Safety clutch
- Link-type feeding mechanism for smooth operation
- Japanese Koban® brand sewing hook
- Low noise, low vibration design
- 1,800 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, 24" x 48" plywood table top and large K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-8420BL-18



Two Needle 18" Long Arm Walking Foot Sewing Machine



Model	MSK-8420BL-18
Maximum sewing speed	1,800 rpm
Stitch length	0-9 mm
Needle bar stroke	36 mm
Pressure foot lift	By hand 8.0 mm By knee 16.0 mm
Needle system #	135 x 17
Needle gauge	1/4" standard
Thread take-up stroke	61.5 mm
Hook type	Rotary - Large auto lubricated
Lubrication	Automatic
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-8420BL-18 two needle, 18" long arm compound feed walking foot sewing machine is ideal for sewing leather, upholstery, canvas, synthetics and other medium to heavy weight fabric that requires a longer bed plate.

With its powerful feeding system (top and bottom feed) higher pressure foot lift and longer stitch length, the MSK-8420BL-18 can easily sew heavy materials with heavier thread.

BEST USED FOR

Leather, canvas and synthetic materials
Upholstery, boat tops
Tarpaulins, awnings, tents

FEATURES

- Large bobbin capacity
- Safety clutch
- Link-type feeding mechanism for smooth operation
- Japanese Koban® brand sewing hook
- Low noise, low vibration design
- 1,800 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, 24" x 48" plywood table top and large K-legs

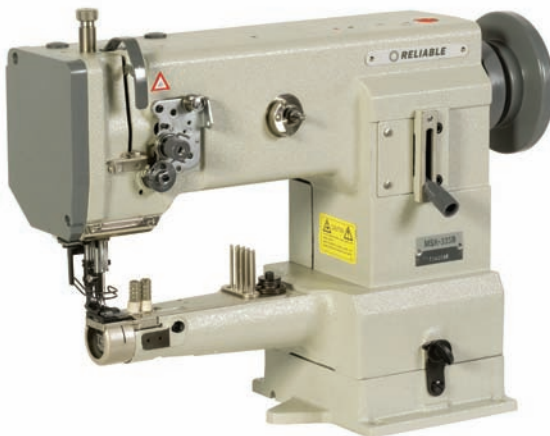
OPTIONS

Über Light 7000 series halogen sewing light
Other needle gauge sizes are available upon request

MSK-335B



Cylinder Bed, Compound Feed With Vibrating Binder



Model	MSK-335B
Maximum sewing speed	2,400 rpm
Stitch length	0-6 mm
Needle bar stroke	33.4 mm
Pressure foot lift	By hand 5 mm By knee 14 mm
Needle system #	135 x 17
Thread take-up stroke	59.6 mm
Diameter of bed size	47 mm
Hook type	Rotary - 1.4x capacity
Lubrication	Manual
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-335B single needle, cylinder bed compound feed walking foot sewing machine with vibrating binder is ideal for sewing leather, canvas, synthetics and other medium to heavy weight fabric that need a cylinder bed and a vibrating binder.

With its powerful feeding system (top and bottom feed) higher pressure foot lift and longer stitch length, the MSK-335B can easily sew heavy materials with heavier thread.

The moving (vibrating) binder ensures an excellent quality stitch, and eliminates the “roping effect” caused by poor feeding.

BEST USED FOR

Seating
Leather bags
Oven mitts

FEATURES

- Japanese Hirose® brand 1.4x capacity large sewing hook
- Built-in bobbin winder
- Low noise, low vibration design
- 2,400 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light
Binder is sold separately

MSK-1341B



Cylinder Bed Compound Feed - Walking Foot Sewing Machine



Model	MSK-341B
Maximum sewing speed	2,000 rpm
Stitch length	0-10 mm
Needle bar stroke	33.4 mm
Pressure foot lift	By hand 8.5 mm By knee 16 mm
Needle system #	135 x 17
Thread take-up stroke	61.4 mm
Diameter of bed size	70 mm
Hook type	Rotary - large
Lubrication	Manual
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-1341B single needle, cylinder bed compound feed walking foot sewing machine is ideal for sewing leather, canvas, synthetics and other medium to heavy weight fabric that need a cylinder bed.

With its powerful feeding system (top and bottom feed) higher pressure foot lift and longer stitch length, the MSK-1341B can easily sew heavy materials with heavier thread.

BEST USED FOR

Filter bags
Seat cushions
Luggage
Back-packs

FEATURES

- Japanese large sewing hook
- Safety clutch
- Sliding lever thread take-up
- Low noise, low vibration design
- 2,000 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-441



Extra-Heavy Cylinder Walking Foot Sewing Machine



Model	MSK-441
Maximum sewing speed	800 rpm
Stitch length	0-11 mm
Needle bar stroke	56 mm
Pressure foot lift	By hand 12 mm By knee 20 mm
Needle system #	794
Thread take-up stroke	96 mm
Diameter of bed size	81 mm
Hook type	Oscillating shuttle - large
Lubrication	Manual
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-441 single needle, extra heavy duty cylinder bed compound feed walking foot sewing machine is ideal for sewing luggage, golf bags, webbing and other heavy textile applications.

With its powerful feeding system (top and bottom feed) higher pressure foot lift and longer stitch length, the MSK-441 can easily sew heavy materials with heavier thread.

BEST USED FOR

Luggage
Sporting equipment
Webbing
Safety equipment
Bags

FEATURES

- Large capacity shuttle hook
- Built-in bobbin winder
- Low noise, low vibration design
- 800 rpm operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, space saver stand and table top

OPTIONS

Über Light 7000 series halogen sewing light

Dreamstitcher™



Portable 2/3/4 Thread Overlock



Model	787
Electrical	110V
Number of threads	2/3/4
Maximum sewing speed	1,000 rpm
Stitch length	1-5 mm
Clearance under foot	4.5 mm
Differential ratio	0.7 - 2.0
Roll hem plate	Built-in
Weight - net	20 lb
Shipping dimensions	15" x 12.75" x 13.75"
Shipping weight	26.5 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The Dreamstitcher™ 787 portable 2/3/4 thread overlock machine is packed with the features that sewers; professional and home users have asked for.

The 787 is easy to use, does a beautiful professional stitch, and is built to give years of trouble free operation. It's equipped with handy features like an automatic thread trimmer, automatic tension release when the pressure foot is raised, overedge cutting width dial adjustment, quick release lever for removing the presser foot and many more.

All of the convenience features are standard to make your job easier; a differential feed for difficult or stretchy fabrics, built-in light, motor and foot pedal, and of course our trusted reputation for building quality, long lasting equipment.

BEST USED FOR

All types of woven and stretch fabrics

Sewing workrooms, alteration shops, home/cottage use

FEATURES

- Differential feed adjustment
- Auto thread trimmer
- Automatic tension release
- Roll hem stitch
- 2 thread overlock converter
- Built-in light
- Catch tray
- Color coded threading diagram
- Instructions and accessory kit
- One-year manufacturers limited warranty
- Spool nets (4)
- Spool cap (4)
- Spool cap holder for cone type thread (4)
- Rotary tension dials
- 1000 spm
- Stitch length adjustment by rotary dial
- Narrow & wide removable stitch fingers
- Adjustable edge guide
- Foot controller
- Smooth operation

MSK-3314N

Three / Four Thread High Speed Serger



Model	MSK-3314N-CF7-40H
Maximum sewing speed	6,500 rpm
Stitch length	3.6 mm
Needle gauge	2.0 mm
Overedging width	4.0 mm
Differential ratio	1:08-1:19
Needle bar stroke	25.5 mm
Needle system #	B27
Presser foot lift	By hand 6.5 mm
Lubrication	Automatic
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-3314N-CF7-40 is easy to thread and easy to use. It produces a soft seam, even at high speeds. It's ideally suited for light to medium weight fabric, both knits and woven goods.

BEST USED FOR

Ladies men's and children's wear
General serging applications
Woven and knit fabric
Light to medium weight fabrics

FEATURES

- Differential feed
- Stitch length regulator
- Fully automatic lubrication
- 6,500 rpm
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood semi-submerged table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light
Fully submerged table with MSK3300FSKIT

MSK-3316N

Five Thread High Speed Safety Serger



Model	MSK-3316N-GG7-40H
Maximum sewing speed	6,000 rpm
Stitch length	3.6 mm
Needle gauge	4.8 mm
Overedging width	7.0 mm
Differential ratio	1:08-1:19
Needle bar stroke	25.5 mm
Needle system #	B27
Presser foot lift	By hand 6.5 mm
Lubrication	Automatic
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-3316N-GG7-40H is easy to thread and easy to sew with. It produces a soft seam, even at high speeds.

The MSK-3316N-GG7-40H is suited for light to medium weight fabric, both knits and woven goods.

BEST USED FOR

Ladies men's and children's wear
General serging applications
Woven and knit fabric
Light to mediumweight fabrics

FEATURES

- Differential feed
- Stitch length regulator
- Fully automatic lubrication
- 6,000 rpm
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, fully-submerged plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-3316N



Five Thread Heavy-Duty Safety Serger With Tractor Feed



Model	MSK-3316N-GG7-60H
Maximum sewing speed	6,000 rpm
Stitch length	3.6 mm
Needle gauge	4.8 mm
Overedging width	7.0 mm
Differential ratio	1:0.8-1:1.9
Needle bar stroke	25.5 mm
Needle system #	B27
Presser foot lift	By hand 6.5 mm
Lubrication	Automatic
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-3316N-GG7-60H is easy to thread and easy to sew with. The unique tractor foot climbs easily over extra thick seams, making previously difficult sewing tasks possible.

The MSK-3316N-GG7-60H is suited for heavy weight fabrics such as canvas, denim, vinyl and other heavy weight industrial textiles.

BEST USED FOR

Canvas
Vinyl
Synthetic fabrics

FEATURES

- Differential feed
- Stitch length regulator
- Fully automatic lubrication
- 6,000 rpm
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, fully submerged plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-373N



Button Sewer - Drapery Tacking Sewing Machine



Model	MSK-373N
Maximum sewing speed	1,800 rpm
Feed length (lengthwise)	0.25 - 6.5 mm
Feed length (crosswise)	2.5 - 6.5 mm
Needle bar stroke	48.6 mm
Needle system #	175 x 7
Lubrication	Manual
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-373N chainstitch button sewer - drapery tacker will sew a 2 or 4 hole button and is suitable for apparel production, dry cleaning / laundry applications and drapery workrooms.

Standard on the MSK-373N is a 2/4 button selection, a button line (size) selector, and an 8 or 16 stitch setting adjustment.

BEST USED FOR

Ladies, men's and children's wear
Regular or shank style buttons
Drapery tacks (with a change of clamp)

FEATURES

- 2/4 button selections
- Button line (size) selector
- 8 or 16 stitch setting adjustment
- Complete stand includes a plywood table top, K-legs and a free running motor

OPTIONS

Über Light 7000 series halogen sewing light
Drapery spot clamp for tacking

20U73



Professional Zig-Zag - Straight Stitch Sewing Machine



Model	20U73
Electrical	110V or 220V
Maximum sewing speed	2,500 rpm
Stitch length	0-5 mm
Stitch width	9 mm
Pressure foot lift	By hand 6 mm
Needle size	135 x 5 #9-#18
Work space	8.25"
Bed size	15.75"
Hook type	Rotary - auto lubricated
Lubrication	Manual
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The Reliable™ 20U73 is the industry standard for light to medium duty zig-zag sewing. 20U's can be found used in homes, schools for appliqué work and in industrial applications.

Standard features include reverse feed, built-in bobbin winder, belt guard and an accessory kit with extra fittings (bobbins, feed dog, throat plate, edge guide, regular foot, zipper foot and a hemming foot).

All of the convenience features are standard to make your job easier; and of course our trusted reputation for building quality, long lasting equipment.

BEST USED FOR

Appliqué
General zig-zag sewing

FEATURES

- Link-type feeding mechanism for smooth operation
- 2,500 maximum rpm
- 0-5 mm stitch length
- 9 mm stitch width
- 135 x 5 needle size
- 8.18" work space
- 15.72" bed size
- Automatic lubricated hook
- Accessory kit - extra feet (zipper, buttonhole, straight, hemming), 2-bobbins, 2-screwdrivers, embroidery plate
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light #7000S halogen sewing light

MSK-146B



Zig-Zag - Walking Foot Sewing Machine



Model	MSK-146B
Electrical	110V or 220V
Maximum sewing speed	2,500 rpm
Stitch length	0-5 mm
Stitch width	10 mm
Pressure foot lift	By hand 6.2 mm
Needle system #	135 x 17
Work space	11.25"
Bed size	18.5"
Hook type	Rotary - auto lubricated
Lubrication	Manual
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-146B is designed to run at speeds up to 2,500 rpm. This makes it suitable for sewing applications where productivity is important.

The ability of the MSK-146B to handle a wide variety of sewing tasks makes it a very flexible machine for any sewing environment where a zig-zag stitch is required for heavier material.

BEST USED FOR

Sails
Bags
Leather, canvas
Synthetic textiles

FEATURES

- Lever take-up mechanism for even thread tension
- Built-in bobbin winder
- Japanese Hirose® brand sewing hook
- Low noise, low vibration design
- 2,500 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

MSK-146BL-4



Zig-Zag, 3-Step Long Arm Walking Foot Sewing Machine



Model	MSK-146BL-4
Electrical	110V or 220V
Maximum sewing speed	2,500 rpm
Stitch length	0-5 mm
Stitch width	10 mm
Pressure foot lift	By hand 6.2 mm
Needle system #	135 x 17
Work space	20"
Hook type	Rotary - auto lubricated
Lubrication	Manual
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-146BL-4 is designed to run at speeds up to 2,500 rpm. This makes it suitable for sewing applications where productivity is important.

The ability of the MSK-146BL-4 to handle a wide variety of sewing tasks makes it a very flexible machine for any sewing environment where a zig-zag stitch is required for heavier material.

BEST USED FOR

Sails
Bags
Leather, canvas
Synthetic textiles

FEATURES

- Lever take-up mechanism for even thread tension
- Built-in bobbin winder
- Japanese Hirose® brand sewing hook
- Low noise, low vibration design
- 2,800 rpm high-speed operation
- Stitch dial regulator
- Reverse lever mechanism
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

Barracuda™



Portable Walking Foot & Zig-Zag Sewing Machine



Model	2000U-33
Electrical	110V
Maximum sewing speed	800 rpm
Stitch length	0-6 mm
Stitch width	8 mm
Pressure foot lift	By hand 9mm, by knee 8mm
Needle size	135 x 17 #9-#21
Work space	7" - 178 mm
Bed size	14.5" - 370 mm
Hook type	Oscillating shuttle
Lubrication	Manual
Dimensions - head	14" x 7" x 12"
Weight - net	34 lbs
Shipping dimensions	19" x 11.5" x 19.75"
Shipping weight	40 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The Barracuda zig-zag walking foot machine is a remarkably versatile machine. Designed for boat owners, serious hobbyists, and small businesses, the Barracuda does so much, for so little.

The stitch quality is comparable to an industrial machine, for a fraction of the price... plus the added bonus of a zig-zag stitch, now that's value!

All of the convenience features are standard to make your job easier; reverse lever, oscillating shuttle hook, piping feet (1/8" > 3/16") and of course our trusted reputation for building quality, long lasting equipment.

BEST USED FOR

Sails, upholstery and repairs

FEATURES

- Piping (welting) foot to do 1/8" > 3/16" piping, and additional outside zipper foot
- High lift walking foot with 1/4" clearance underneath the foot
- Built-in speed reducer for higher torque on heavy material
- Up to 4 stitches per inch
- Toothed belts and pulleys to prevent slippage
- Top and bottom feed
- Spring loaded reverse
- All-metal construction
- Uses industrial standard 135x17 needles
- Includes an extension table measuring 12.5" x 6" with two folding legs
- Built-in motor and foot controller included
- Convenient carrying handle

OPTIONS

Über Light #7000C external halogen sewing light

MSK-555



Professional Portable Blindstitch Sewing Machine



Model	MSK-555
Maximum sewing speed	1,725 rpm
Stitch length	0-7 mm
Needle bar stroke	36 mm
Pressure foot lift	By knee 8 mm
Needle system #	29BL
Lubrication	Manual
Skip stitch function	1:1 - 2:1 true skip stitch
Foot pedal	Variable speed foot controller
Eye guard	Standard
Dimensions - head	11" x 12" x 10"
Weight - net	25.7 lbs
Shipping dimensions	16" x 14.75" x 13.75"
Shipping weight	33 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The Reliable™ MSK-555 sewing machine is built right, with the best quality components available, from the all-metal design of the casting to the finish quality that you expect from a Reliable™ product.

Each MSK-555 is individually sewn-off and tested before it leaves our factory. Great care is taken in preparing each and every machine so when you plug it in you know it will sew right out of the box.

The true skip-stitch function on the MSK-555 allows you to go from fine sheer material all the way to heavier woolsens. Note: You may need to change the needle size and make other adjustments when you change fabric types).

The MSK-555 comes complete with everything you need to get started; 3-needles, 2-screwdrivers, 3-piece allen key set, wrench, tweezers, oiler, 2-clamps, variable speed foot controller, knee lifter, instructions and a trouble shooting guide to help first time users.

BEST USED FOR

Pants, skirts, dresses
Drapery

FEATURES

- True skip stitch function with chain-off finger* (*required for drapery sheers and other light work)
- Simple to use - easy to operate
- Adjustable stitch penetration for various types of fabric
- Knee activated frame drop for easy insertion of the fabric
- Adjustable thread tension
- Metal swing-away plate for for sewing flat pieces (drapery)

OPTIONS

Über Light 7000C halogen sewing light with clamp

MSK-588



Professional Portable Blindstitch - Made in Taiwan



Model	MSK-588
Maximum sewing speed	1,725 rpm
Stitch length	0-7 mm
Needle bar stroke	36 mm
Pressure foot lift	By knee 8 mm
Needle system #	29BL
Lubrication	Manual
Skip stitch function	1:1 - 2:1 true skip stitch
Foot pedal	Variable speed foot controller
Eye guard	Standard
Dimensions - head	11" x 12" x 10"
Weight - net	25.7 lbs
Shipping dimensions	16" x 14.75" x 13.75"
Shipping weight	33 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The Reliable™ MSK-588 sewing machine is built right, with the best quality components available, from the all-metal design of the casting to the finish quality that you expect from a Reliable™ product.

Each MSK-588 is individually sewn-off and tested before it leaves our factory. Great care is taken in preparing each and every machine so when you plug it in you know it will sew right out of the box.

The true skip-stitch function on the MSK-588 allows you to go from fine sheer material all the way to heavier woolsens. Note: You may need to change the needle size and make other adjustments when you change fabric types).

The MSK-588 comes complete with everything you need to get started; 3-needles, 2-screwdrivers, 4-piece allen key set, wrench, tweezers, oiler, 1-table clamp, variable speed foot controller, knee lifter, instructions and a trouble shooting guide to help first time users.

BEST USED FOR

Pants, skirts, dresses
Draperies

FEATURES

- True skip stitch function with chain-off finger* (*required for drapery sheers and other light work)
- Simple to use - easy to operate
- Adjustable stitch penetration for various types of fabric
- Knee activated frame drop for easy insertion of the fabric
- Adjustable thread tension
- Swing-away plate for sewing flat pieces (drapery)

OPTIONS

Über Light 7000C halogen sewing light with C clamp

MSK-755



Blindstitch Sewing Machine With Skip-Stitch



Model	MSK-755
Maximum sewing speed	2,500 rpm
Stitch length	0-8 mm
Cylinder diameter	58 mm
Pressure foot lift	By knee 8 mm
Needle system #	29BL
Lubrication	Manual
Skip stitch function	1:1 - 2:1 true skip stitch
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The MSK-755 industrial blindstitch sewing machine with skip-stitch function is easy to use and is ideal for garment manufacturer's, drapery workrooms and alteration shops.

The skip stitch feature with 1:1 - 2:1 dial is essential for sewing lightweight fabric such as sheers.

The MSK-755 is also equipped with a dial to adjust the needle penetration from light to heavier weight material.

BEST USED FOR

Pants
Skirts
Dresses
Drapery

FEATURES

- True skip stitch function with chain-off finger* (*required for drapery sheers and other light work)
- Simple to use - easy to operate
- Adjustable stitch penetration for various types of fabric
- Adjustable thread tension
- Swing-away plate for for sewing flat pieces (drapery)
- Complete stand includes a Sewquiet™ 3000 DC Servomotor, plywood table top and K-legs

OPTIONS

Über Light 7000 series halogen sewing light

Sewquiet™ 3000



Variable Speed DC Servomotor



Model	3000
Electrical	110V/60hz
Motor type	DC servo
Speed	Variable
Power consumption	3.5 amps
Reverse switch	Standard
Pulley type	Aluminum
Pulley sizes	#90, #110 included #50 optional
On/off switch	Push button type included
Accessories	Treadle rod, 2 - brushes 1 - fuse, mounting hardware Belt guard, instruction book
Shipping dimensions	33 x 33 x 23cm
Net weight	27 lbs
Gross weight	29 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The 3000 series Sewquiet™ DC servomotor is the logical choice for your next sewing machine, or as a replacement for your existing clutch motor.

It's the perfect choice for locations where the constant noise from a clutch motor is not welcome. The Sewquiet™ 3000 is only "on" when the treadle is pressed. When not used, the motor makes no sound at all. You only need to turn the motor off when you are finished sewing for the day.

The Sewquiet™ 3000 has a "step-speed" dial so the sewing machine can have the ultimate level of control - perfect for sewing corner stitching or other detailed work.

Plus, the Sewquiet™ 3000 will save you money, as it only draws power when the treadle is pressed. Up to 75% less energy is required.

Unlike conventional clutch motors, the Sewquiet™ 3000 operates without a mechanical clutch or brake, and there are practically no parts to break or wear out. And, like all Reliable™ brand products, the Sewquiet™ 3000 is built to last. Made from the best materials, and engineered to our high standards.

BEST USED FOR

Most types of industrial sewing machines

FEATURES

- No-Guess speed dial (pre-set from #1-6)
- Up to 75% less energy
- Step speed control for detail work
- 2- Aluminum pulleys included
- Accessory kit included
- Quiet operation
- 1/2 H.P. high-torque 400W DC
- Clutch free design
- Push button on/off switch included
- 110V/60hz power

RELIABLE PRODUCTS WARRANTY



LIMITED 1 YEAR WARRANTY

For a period of one year from date of purchase we will, free of charge, repair defects in material or workmanship which appear in the mechanical or electrical parts of all Reliable™ brand products excluding all wear and tear components.

Wear and Tear Component List:

- Steam Equipment: Press pad and cover, Teflon® seals, Teflon® shoe, steam-electric hoses
- Sewing Equipment: Hooks, loopers, stitch plates, feed dogs, needles, motor clutch disc, brushes, fuse
- Cloth Cutting Equipment: Blades, stones, sharpening bands, shoe
- Halogen Lights: Bulbs

LIMITED 90-DAY WARRANTY ON ALL PARTS AND ADJUSTMENTS

For a period of 90 days from date of purchase we will, free of charge, provide required adjustments and repairs to your Reliable™ product.

Warranty service is available by returning the product with this warranty document and proof of purchase to your nearest authorized Reliable™ service center.

This limited warranty is in effect provided that your machine is used for normal purposes for which it was intended, and is given reasonable good care and maintenance in accordance with the instructions contained in the instruction booklet.

Your authorized dealer (or Reliable Corporation) will not be held responsible for damage if the machine has been repaired by an unauthorized dealer.

These warranties give you specific legal rights and you may have other rights, which vary from province/state to province/state.

If you have any questions regarding these warranties, you may write to:

Reliable Corporation
100 Wingold Avenue, Unit 5
Toronto, Ontario
Canada M6B 4K7
www.reliablecorporation.com