

XD-1005A

Hand-Held 2-1/2" Cutting Machine



Model	XD-1005A
Electrical	110V
Blade size	2-1/2"
Cutting capacity	1/4"
Sharpening mechanism	Single stone - spring loaded
Lubrication	Manual
Dimensions - net	2.25" x 11" x 3"
Weight - net	2 lbs
Shipping dimensions	5" x 13" x 3"
Shipping weight	3 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The Reliable™ XD-1005A is a tough machine, ready for all day use. Cut from a single ply of fabric for samples all the way up to 1/4" thick for production without a problem.

Standard features include a one-touch sharpener, stationary carbide and counter blade, and a double insulated motor.

BEST USED FOR

Light to medium weight fabrics
Woven and knit fabric

FEATURES

- One-touch sharpener
- Stationary carbide and counter blade
- Double insulated motor
- Lightweight and ergonomic design

OPTIONS

M700 - 6 sided blade (standard with machine)
M702 - round blade
M703 - 8 sided blade

XD-100



4" Round Knife Cloth Cutting Machine With 8-Sided Blade



Model	XD-100
Electrical	1/110V
Blade size	4"
Cutting capacity	1"
Sharpening mechanism	Single stone - spring loaded
Lubrication	Manual
Dimensions - net	5" x 11.5" x 10"
Weight - net	7 lbs
Shipping dimensions	10" x 13" x 8"
Shipping weight	9 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The Reliable™ XD-100 can cut from a single ply of fabric, right up to 1" high, making it a very versatile - light-weight machine.

The combination of the octagonal blade, with carbide tipped and spring loaded lower blade, prevents the fabric from jamming. An extra thin base plate and light die cast design make the XD-100 a pleasure to operate.

BEST USED FOR

Light to medium weight fabrics
Woven or loosely knit fabric

FEATURES

- Octagonal cutting blade
- Built-in sharpening mechanism
- Extra-thin base plate
- High-power electric motor
- Carbide-tipped counter blade
- Extra blade, stone, grease, motor brush and key to remove blade supplied

OPTIONS

Extra blades (#S135) and sharpening stones (#S150)

XD-EU5



5" Straight Knife Cloth Cutting Machine



Model	XD-EU5
Electrical	110V
Horsepower	1/3 h.p.
Speed	3,400 rpm (single speed)
Stroke	1"
Blade size	5"
Sharpening belts	Medium
Lubrication	Manual
Dimensions - net	6.25" x 10.5" x 15.5"
Weight - net	20 lbs
Shipping dimensions	13" x 21" x 10"
Shipping weight	25 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The Reliable™ XD-EU5 is the world's best small straight knife cutting machine. Equipped with an automatic knife sharpening system, the XD-EU5 uses the newest and most advanced technology to ensure the finest cutting quality.

The use of a die cast housing ensures lightweight and easy operation, while the safety mechanisms assure the proper protection is provided for the operator.

BEST USED FOR

Light to medium weight fabrics
Woven and knit fabric

FEATURES

- Automatic sharpening system
- Low-profile ergonomic design
- Powerful 1" stroke

OPTIONS

Specify U-ground or twist plug when ordering machine
Fine, medium and course sharpening bands are available

XD-629

Straight Knife Cloth Cutting Machine



Model	XD-629
Electrical	110V
Horsepower	.65 h.p.
Speed	3,400 rpm (single speed)
Stroke	1-1/2"
Blade size	8"
Sharpening belts	Medium
Lubrication	Manual
Dimensions - net	8" x 12" x 20.5"
Weight - net	32 lbs
Shipping dimensions	14.5" x 26" x 10.5"
Shipping weight	36 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The XD-629 is designed with a low center of gravity for ease of handling and features the best power to gravity weight ratio in the industry.

It is designed for maximum productivity and minimum fatigue. The XD-629 is the obvious choice when one machine is required to perform many roles. It is suitable for cutting most light to medium weight fabric.

BEST USED FOR

Light to medium weight fabrics
Woven and knit fabric

FEATURES

- Automatic sharpening system
- 8" blade size
- Low-profile ergonomic design
- 1-1/2" stroke

OPTIONS

Specify U-ground or twist plug when ordering machine
Fine, medium and course sharpening bands are available

XD-CD3

Hot & Cold Cloth Drill



Model	XD-CD3
Electrical	110V
Operation	Hot or cold
Drill length	8"
Drill diameter	1/16" - 1/2"
Base	Large profile with leveler
Dimensions - net	8" x 10" x 21.5"
Weight - net	15 lbs
Shipping dimensions	14" x 26" x 12"
Shipping weight	20 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The Reliable™ XD-CD3 cloth drill is the quick and economical solution for drill marking.

Standard on the XD-CD3 is a heating element that secures synthetic fabric plies and gives loosely woven fabrics a mark that will not close up. Or use it cold when heat is not required.

The drill features a telescoping drive shaft and powerful AC motor for dependability and long service.

BEST USED FOR

Light to medium weight fabrics
Woven or loosely knit fabric

FEATURES

- Hot or cold functions
- Thermostatically controlled heating element
- Built-in leveler

OPTIONS

Please specify U-ground or twist type plug when ordering

XD-510L



End Cutter With 96" Track & Lifter Set



Model	XD-510L
Electrical	1/110V
Blade size	4"
Sharpening mechanism	Single stone - spring loaded
Lubrication	Manual
Shipping dimensions	(1) 13" x 8" x 50" (1) 5" x 2" x 97"
Shipping weight	55 lbs
Warranty	Reliable™ 1 Year Warranty

DESCRIPTION

The Reliable™ XD-510L is the perfect labour saving solution for many cutting room applications.

The XD-510L is equipped with a 96" track and lifter set, a set of uprights and piece goods bar for your roll of material and a retractable handle.

Simply roll out your material, turn the cutter head on, and push the cutting head along the track using the retractable handle. It's that simple.

BEST USED FOR

Light - medium/heavy weight fabric
Natural and man-made fibers

FEATURES

- 4" cutting blade
- Built-in sharpening mechanism
- 96" track with lifter set
- High-power electric motor
- Uprights with piece goods bar
- Retractable handle

OPTIONS

Extra blades (#CA16) and sharpening stones (#CD01)

RELIABLE PRODUCTS WARRANTY



LIMITED 1 YEAR WARRANTY

For a period of one year from date of purchase we will, free of charge, repair defects in material or workmanship which appear in the mechanical or electrical parts of all Reliable™ brand products excluding all wear and tear components.

Wear and Tear Component List:

- Steam Equipment: Press pad and cover, Teflon® seals, Teflon® shoe, steam-electric hoses
- Sewing Equipment: Hooks, loopers, stitch plates, feed dogs, needles, motor clutch disc, brushes, fuse
- Cloth Cutting Equipment: Blades, stones, sharpening bands, shoe
- Halogen Lights: Bulbs

LIMITED 90-DAY WARRANTY ON ALL PARTS AND ADJUSTMENTS

For a period of 90 days from date of purchase we will, free of charge, provide required adjustments and repairs to your Reliable™ product.

Warranty service is available by returning the product with this warranty document and proof of purchase to your nearest authorized Reliable™ service center.

This limited warranty is in effect provided that your machine is used for normal purposes for which it was intended, and is given reasonable good care and maintenance in accordance with the instructions contained in the instruction booklet.

Your authorized dealer (or Reliable Corporation) will not be held responsible for damage if the machine has been repaired by an unauthorized dealer.

These warranties give you specific legal rights and you may have other rights, which vary from province/state to province/state.

If you have any questions regarding these warranties, you may write to:

Reliable Corporation
100 Wingold Avenue, Unit 5
Toronto, Ontario
Canada M6B 4K7
www.reliablecorporation.com